



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBE1X56-136-393-1**

**Job Sheet 198225**



Part No: RBE1X56-136-393-1

Job Qty: 2 pcs

Part Name: Washer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/24/19

Job Tracking No:

Due Date: 8/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE1X56-136-393 Rev 1 IPP Rev. A 19.07.22 New issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation      | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|----------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 100   | NLX 2500SY - 1 | 2 pcs | 8/30/19    | 8/30/19  | 1.00      | 2.67    | NLX 2500SY - 1        |           | J        |
| 110   | QC 2           | 2 pcs | 8/30/19    | 8/30/19  | 0.00      | 0.00    | QC 2 - 1              |           |          |
|       |                |       |            |          |           |         | QC 2 - 12             |           |          |
|       |                |       |            |          |           |         | QC 2 - 14             |           |          |
|       |                |       |            |          |           |         | QC 2 - 17             |           |          |
|       |                |       |            |          |           |         | QC 2 - 19             |           |          |
|       |                |       |            |          |           |         | QC 2 - 2              |           |          |
|       |                |       |            |          |           |         | QC 2 - 20             |           |          |
|       |                |       |            |          |           |         | QC 2 - 22             |           |          |
|       |                |       |            |          |           |         | QC 2 - 23             |           |          |
|       |                |       |            |          |           |         | QC 2 - 25             |           |          |
|       |                |       |            |          |           |         | QC 2 - 32             |           |          |
|       |                |       |            |          |           |         | QC 2 - 33             |           |          |
|       |                |       |            |          |           |         | QC 2 - 35             |           |          |
|       |                |       |            |          |           |         | QC 2 - 39             |           | L        |
|       |                |       |            |          |           |         | QC 2 - 4              |           |          |
|       |                |       |            |          |           |         | QC 2 - 40             |           |          |
|       |                |       |            |          |           |         | QC 2 - 44             |           |          |
|       |                |       |            |          |           |         | QC 2 - 45             |           |          |
|       |                |       |            |          |           |         | QC 2 - 48             |           |          |
|       |                |       |            |          |           |         | QC 2 - 49             |           |          |
|       |                |       |            |          |           |         | QC 2 - 50             |           |          |
|       |                |       |            |          |           |         | QC 2 - 51             |           |          |
|       |                |       |            |          |           |         | QC 2 - 52             |           |          |
|       |                |       |            |          |           |         | QC 2 - 57             |           |          |
|       |                |       |            |          |           |         | QC 2 - 62             |           |          |
|       |                |       |            |          |           |         | QC 2 - 63             |           |          |
|       |                |       |            |          |           |         | QC 2 - 8              |           |          |
|       |                |       |            |          |           |         | QC 2 - 66             |           |          |
|       |                |       |            |          |           |         | QC 2 - 64             |           |          |
|       |                |       |            |          |           |         | QC 2 - 65             |           |          |



Container No: S204503



Part: RBE1X56 - 136 - 393 - 1

Job No: 198225

Serial No/Batch: S204503

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 08/19/19

|       |                               |       |         |           |                        |                                                                                                      |
|-------|-------------------------------|-------|---------|-----------|------------------------|------------------------------------------------------------------------------------------------------|
| 120   | QC 8                          | 2 pcs | 8/30/19 | 0.00 0.00 | QC 2 - 5               |                                                                                                      |
|       |                               |       |         |           | QC 2 - 71              |                                                                                                      |
|       |                               |       |         |           | QC 2 - 73              |                                                                                                      |
|       |                               |       |         |           | QC 2 - 69              |                                                                                                      |
|       |                               |       |         |           | QC 8 - 12              |                                                                                                      |
|       |                               |       |         |           | QC 8 - 14              |                                                                                                      |
|       |                               |       |         |           | QC 8 - 17              |                                                                                                      |
|       |                               |       |         |           | QC 8 - 20              |                                                                                                      |
|       |                               |       |         |           | QC 8 - 25              |                                                                                                      |
|       |                               |       |         |           | QC 8 - 3               |                                                                                                      |
|       |                               |       |         |           | QC 8 - 32              |                                                                                                      |
|       |                               |       |         |           | QC 8 - 33              |                                                                                                      |
|       |                               |       |         |           | QC 8 - 35              |                                                                                                      |
|       |                               |       |         |           | QC 8 - 39              |                                                                                                      |
|       |                               |       |         |           | QC 8 - 4               |                                                                                                      |
|       |                               |       |         |           | QC 8 - 44              |                                                                                                      |
|       |                               |       |         |           | QC 8 - 45              |                                                                                                      |
|       |                               |       |         |           | QC 8 - 49              | mm 14/08/12                                                                                          |
|       |                               |       |         |           | QC 8 - 58              |                                                                                                      |
|       |                               |       |         |           | QC 8 - 8               |                                                                                                      |
|       |                               |       |         |           | QC 8 - 9               |                                                                                                      |
|       |                               |       |         |           | QC 8 - 68              |                                                                                                      |
|       |                               |       |         |           | QC 8 - 67              |                                                                                                      |
|       |                               |       |         |           | QC 8 - 1 (A)           |                                                                                                      |
|       |                               |       |         |           | QC 8 - 47              |                                                                                                      |
|       |                               |       |         |           | QC 8 - 40              |                                                                                                      |
|       |                               |       |         |           | QC 8 - 52              |                                                                                                      |
|       |                               |       |         |           | QC 8 - 23              |                                                                                                      |
|       |                               |       |         |           | QC 8 - 57              |                                                                                                      |
| 130   | Outsource - 13 - Zinc Plating | 2 pcs | 8/30/19 |           | GRO002-VC              | 2019-08-15                                                                                           |
| 140   | Packaging 2-1 - Receive - B4B | 1 pcs | 8/30/19 | 0.00 0.00 | Packaging 2 - 1 - B4B  | <br>AUG 19 2019 |
| 10 AC |                               |       |         |           | Packaging 2 - 2 - B4B  |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 3 - B4B  |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 5 - B4B  |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 4 - B4B  |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 6 - B4B  |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 7 - B4B  |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 8 - B4B  |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 9 - B4B  |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 10 - B4B |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 11 - B4B |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 12 - B4B |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 13 - B4B |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 14 - B4B |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 15 - B4B |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 16 - B4B |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 17 - B4B |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 18 - B4B |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 19 - B4B |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 20 - B4B |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 21 - B4B |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 22 - B4B |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 23 - B4B |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 24 - B4B |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 25 - B4B |                                                                                                      |
|       |                               |       |         |           | Packaging 2 - 26 - B4B |                                                                                                      |
| 150   | QC 6                          | 2 pcs | 8/30/19 | 0.00 0.00 | QC 6 - 9               | DAS<br>81<br>9-89                                                                                    |
|       |                               |       |         |           | QC 6 - 68              |                                                                                                      |
|       |                               |       |         |           | QC 6 - 61              |                                                                                                      |



|     |                             |       |         | QC 6 - 40 |                        |
|-----|-----------------------------|-------|---------|-----------|------------------------|
|     |                             |       |         | QC 6 - 81 |                        |
| 160 | Packaging 3-1 - Stock - B4B | 2 pcs | 8/30/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |
|     |                             |       |         |           | Packaging 3 - 2 - B4B  |
|     |                             |       |         |           | Packaging 3 - 3 - B4B  |
|     |                             |       |         |           | Packaging 3 - 4 - B4B  |
|     |                             |       |         |           | Packaging 3 - 5 - B4B  |
|     |                             |       |         |           | Packaging 3 - 6 - B4B  |
|     |                             |       |         |           | Packaging 3 - 7 - B4B  |
|     |                             |       |         |           | Packaging 3 - 8 - B4B  |
|     |                             |       |         |           | Packaging 3 - 9 - B4B  |
|     |                             |       |         |           | Packaging 3 - 10 - B4B |
|     |                             |       |         |           | Packaging 3 - 11 - B4B |
|     |                             |       |         |           | Packaging 3 - 12 - B4B |
|     |                             |       |         |           | Packaging 3 - 13 - B4B |
|     |                             |       |         |           | Packaging 3 - 14 - B4B |
|     |                             |       |         |           | Packaging 3 - 15 - B4B |
|     |                             |       |         |           | Packaging 3 - 16 - B4B |
|     |                             |       |         |           | Packaging 3 - 17 - B4B |
|     |                             |       |         |           | Packaging 3 - 18 - B4B |
|     |                             |       |         |           | Packaging 3 - 19 - B4B |
|     |                             |       |         |           | Packaging 3 - 20 - B4B |
|     |                             |       |         |           | Packaging 3 - 21 - B4B |
|     |                             |       |         |           | Packaging 3 - 22 - B4B |
|     |                             |       |         |           | Packaging 3 - 23 - B4B |
|     |                             |       |         |           | Packaging 3 - 24 - B4B |
|     |                             |       |         |           | Packaging 3 - 25 - B4B |
|     |                             |       |         |           | Packaging 3 - 26 - B4B |
| 170 | QC 21 - SA                  | 2 pcs | 8/30/19 | 0.00 0.00 | QC 21 - SA - 21        |
|     |                             |       |         |           | QC 21 - SA - 70        |

Part Op **100** - 1-Machine as per folio FC 911 FOLIO REV: AA DWG REV: 1 2-Debur  
 Descriptions: **110** - QC2- Inspect parts off machine FAI/FAIB  
**120** - QC8- Inspect parts - second check  
**130** - -Issue P/O ; 44273 -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 4140 -Certificate of Conformity is required  
**140** - (Receive & Inspect for Damage & Mat'l Certs) Certificate of Conformity is required  
**150** - QC6- All purchased or subcontracted products  
**160** - Identify as per dwg & Stock Location:  
**170** - QC21- Final Inspection - Work Order Release

| Job BOM          |                                                           |                   |                    |           |
|------------------|-----------------------------------------------------------|-------------------|--------------------|-----------|
| Part / Item      | Component Name                                            | Quantity          | Operation          | Container |
| MT-4140QT-R2.000 | AISI 4140 Quenched & Tempered Steel Round Bar 2.000" Dia. | .0600 ft (.03 ea) | 100-NLX 2500SY - 1 | 5169097   |

| Job Allocations    |                  |          |           |           |
|--------------------|------------------|----------|-----------|-----------|
| Operation          | Component Part   | Required | Inventory | Allocated |
| 100-NLX 2500SY - 1 | MT-4140QT-R2.000 | 0        | 10        | 0         |

| Part Specifications                |  |
|------------------------------------|--|
| Specifications could not be found. |  |

Plex 7/24/19 7:51 AM Dart.lajeunesse.marie



Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

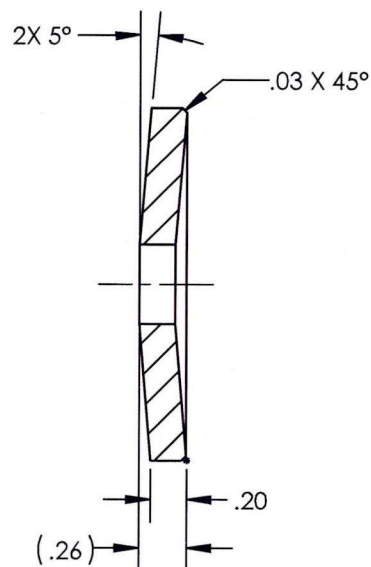
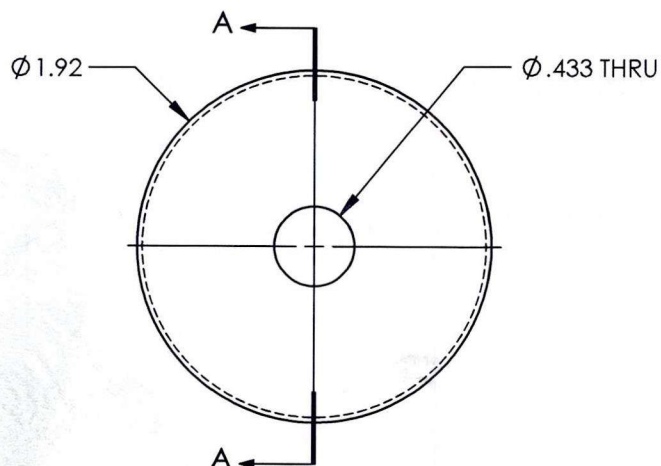
Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                      |  |                        |  |
| Date : _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Sequence #: _____                                                                                                                 | QTY Affected : _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  | MRB (QSI042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  | QC / QA Coordinator    |  |
| <b>Root Cause</b><br><br><div style="display: flex;"> <div style="flex: 1;">           Operator <input type="checkbox"/><br/>           Manufacturing Process <input type="checkbox"/><br/>           Equip/Tooling <input type="checkbox"/><br/>           Handling/Preservation <input type="checkbox"/><br/>           Material <input type="checkbox"/><br/>           Product Improvement <input type="checkbox"/><br/>           Process Improvement <input type="checkbox"/><br/>           Human Factors <input type="checkbox"/> </div> <div style="flex: 1;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex;"> <div style="flex: 1;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="flex: 1;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="flex: 1;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |



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| REVISIONS |     |             |                       |
|-----------|-----|-------------|-----------------------|
| REV       | ECR | DESCRIPTION | DATE INITIAL APPROVED |



SECTION A-A

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 198225 *MLW*  
*19-07-24*

(-1)

WASHER



|                                     |                              |
|-------------------------------------|------------------------------|
| <b>DART<br/>AEROSPACE</b>           |                              |
| TITLE<br><b>PULLER</b>              |                              |
| DWG NO.<br><b>RBE1X56-136-393-1</b> | REV<br><b>1</b>              |
| MAT'L 4140/4142                     | UNLESS OTHERWISE SPECIFIED   |
| HEAT TREAT RC 28-32                 | DIMENSIONS ARE IN INCHES     |
| FINISH ZINC PLATE                   | .XXX ± .005 FRACTIONS ± 1/8  |
| SPEC ASTM B633 TYPE I SC 2          | .XX ± .01 ANGLES ± 5°        |
|                                     | .X ± .1 SURFACES = 125/      |
| DRAWN BY: CLOUGH                    | 1. BREAK ALL SHARP EDGES     |
| CHECKED: DUERFELDT                  | .015 x 45° OR .015R          |
| OPPS APPR: ANDERSON                 | 2. DIMENSIONAL LIMITS APPLY  |
| QA APPR: LINDSAY                    | AFTER PLATING                |
| APPROVED: MACKOVJAK                 | 3. INTERPRET DIM AND TOL PER |
|                                     | ASME Y14.5M-2009             |
| SCALE 1:1                           | USED ON MODEL                |
| DATE 7/14/2016                      | EC145                        |
| SHEET 2 OF 3                        |                              |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB044273



**Supplier:** GRO002-VC  
Group Altech  
2455 Halpern  
St Laurent  
QC  
H4S 1N9 Canada  
Phone: 514-335-3666  
Fax: 514-335-3868

**Attention:** Grenon, Sylvie

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB044273

**PO Date:** 8/15/19

**Due Date:** 8/23/19

**Purchase Order  
Revision:**

**Revision Date:**

**Ship-To Contact:** Guerin, Kimberley  
Phone: 613-632-5200 Ext: 298  
kguerin@dartaero.com

**Via:** Ground  
**Pynt Terms:** Net 60

**Freight Terms:**

**Special Comments:**

**E-MAILED**  
2019-08-16

### Items

| Line Item           | Job    | Part                | Description                                                                                                                                                                                                      | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|---------------------|--------|---------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1                   | 198225 | RBE1X56-136-393-1   | Washer<br>-Issue P/O<br>-Zinc plate, ASTM B633 TYPE 1 SC2<br>-Color; Clear<br>-Material type; 4140<br>-Certificate of Conformity is required                                                                     | Firmed | -       | 8/23/19  | 10 pcs         | 0 pcs             | 10 pcs  | \$9.00/pcs       | \$90.00        |
| 2                   | 198082 | RBW6305G11831-3G-01 | Cross Bar<br>(Outside Processing - Zinc Plating)<br>-Issue P/O to GROUPE ALTECH:<br>P/O<br>-Zinc plate, ASTM B633 TYPE 2 SC2<br>-Color; yellow<br>-Material type; 4140<br>-Certificate of Conformity is required | Firmed | -       | 8/23/19  | 6 pcs          | 0 pcs             | 6 pcs   | \$15.00/pcs      | \$90.00        |
| <b>Grand Total:</b> |        |                     |                                                                                                                                                                                                                  |        |         |          |                |                   |         | <b>\$180.00</b>  |                |

10X AUG 19 2019

AC

5204503

38

3X AUG 19 2019

AC

5202704



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB044273



### Order Notes

#### Procurement Quality Clauses

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 8/16/19 10:07 AM Dart.Guerin.Kimberley





**Certificat de Conformité / Certificate of Compliance**  
(021599-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
Tel: 514-335-3666 Fax: 514-335-3868  
www.groupaltech.com

**Bon de Livraison / Packing Slip**

**021599 - 1**

Livré à / Ship to

**DART AEROSPACE LTD**  
1270 ABERDEEN STREET  
HAWKESBURY, ON, K6A1K7  
CANADA  
Tel.: 613-632-5200 Fax.:

Client / Customer:

**DART AEROSPACE LTD**  
1270 ABERDEEN STREET  
HAWKESBURY, ON, K6A1K7  
CANADA  
BUYER:

| Date expédition<br>Ship date |                                                                           | Créé Par<br>Generated By                                                                                   | Transport / No de Compte<br>Courier / Acc. No. | Bon de commande Client<br>Customer Purchase Order No. |                 |                   |               |                        |
|------------------------------|---------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|------------------------------------------------|-------------------------------------------------------|-----------------|-------------------|---------------|------------------------|
| 19-Aug-2019                  |                                                                           | Jigar Patel                                                                                                |                                                | POHB044273 ✓                                          |                 |                   |               |                        |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number /Line Item Details<br>Job # / Ref # | Description pièce(s)                                                                                       | CATG.<br>U/M                                   | Comm.<br>/Ordered                                     | Exp/<br>Shipped | Qté NC/<br>NC Qty | Qté<br>Scrap/ | À venir/<br>Back Order |
| 1                            | RBE1X56-136-393-1 ✓<br>Rev.                                               | RBE1X56-136-393-1<br>01 -ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS<br>ASTM B633<br>TYPE 1 SC2           | ZINC<br><br>CH                                 | 10                                                    | 10 ✓            | 0                 | 0             | 0                      |
| 2                            | RBW6305G11831-3G-01 ✓<br>Rev.                                             | RBW6305G11831-3G-01<br>01 -ZINC-YELLOW TRI ASTM [ZINC-YELLOW TRIVALENT<br>ASTM]<br>ASTM B633<br>TYPE 2 SC2 | ZINC<br><br>CH                                 | 3                                                     | 3 ✓             | 0                 | 0             | 0                      |

**DAS**  
**81**  
9-89

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Notes Additionnelles / Additional Notes

Epaisseur réelle  
Actual Thickness

Inspecteur Qualité  
Quality Inspector

Réçu par  
Received By

*JF JAY*

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.  
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.  
Our financial and legal responsibility will not be higher than the amount of invoice.